

## Inverted Roof Board

High performance CFC / HCFC free extruded polystyrene insulation

**Product Description** Liquid Plastics' Inverted Roof Board is a high performance rigid extruded polystyrene insulant of typical density 30 kg/m<sup>3</sup>, with a smooth, dense skin on both faces. Inverted Roof Board is manufactured using a blowing agent that has zero Ozone Depletion Potential.

**Uses** Inverted Roof Board is for use as the insulation in the Liquid Plastics' Inverted Roof System.

### Product Data

#### Form

**Appearance** Grey or Blue  
Rebated edge

**Board size** 1.2m x 0.6m

**Thickness** 50, 60, 80, 100, 120, 140 mm  
Other thicknesses are available subject to quantity

**Packaging** Inverted Roof Board is supplied in labelled packs shrink wrapped in polythene

**Thermal Conductivity** 0.029 W/m.K (thicknesses ≤ 120 mm)  
0.031 W/m.K (thicknesses > 120 mm)

For detailed U-value calculations in accordance with Annex D to BS EN ISO 6946:1997, please consult Liquid Plastics Technical Services.

**Insulation Compressive Strength** > 300 kPa at 10% compression BS EN 826:1996

**Water vapour resistivity** > 825 MN.s/g.m EN 12086:1997

**Fire Performance** When the boards are used in the inverted roof concept and ballasted with aggregate (minimum depth of 50 mm) the roof may be considered to be of designation AA (low vulnerability in Scotland) and therefore meets or satisfies the requirements of the national Building Regulations.

#### Storage

Roofing



**Product Data Sheet**

Edition 11.2011  
Identification no.  
Version no. 01

**Storage Conditions**

The recyclable packaging for Inverted Roof Board should not be considered adequate for long term outside protection. Ideally boards should be stored inside a building. Inverted Roof Boards should be stored flat in ventilated areas and protected generally from accidental damage, contact with volatile solvents, flames and extended exposure to UV and sunlight. If stored outside for more than a few weeks, boards/packs must be covered with a pale pigmented plastic sheet. Inverted Roof Board should not be left in the sun, covered by either a transparent or a dark plastic sheet, since in both cases, board temperatures can build up to a level hot enough to appreciably alter their dimensions or warp them.

**System Information****System Structure****Inverted Roof System:**

<b>Substrate Preparation</b>	Substrate must be prepared in accordance with the Sika Liquid Plastics' Decostik® Technical Datasheet.
<b>Bonded Preparatory Layer</b>	Carrier Membrane fully bonded with Sika Liquid Plastics' Decostik® at a minimum rate of 1L/m <sup>2</sup> . Side overlaps are to be 75mm and end overlaps 100mm, all to be sealed with the adhesive.
<b>Waterproofing System</b>	Inverted Roof System - please see the Decothane Root Resistant Base Coat and Decothane Root Resistant Top Coat Technical Datasheet for further information.
<b>Inverted Roof Board</b>	Please see application method section for more information
<b>Ballast</b>	Install Min fx Separation Layer or Filtration Layer in accordance with the Technical Datasheet and ballast as required

# Roofing



## Product Data Sheet

Edition 11.2011  
Identification no.  
Version no. 01

### Application Method:

The Decothane Root Resistant waterproofing membrane must be fully cured before the Inverted Roof Insulation boards are installed. See the Decothane Root Resistant Top Coat product data sheet for information on curing times.

Cutting should be carried out using a fine toothed saw, or by scoring with a sharp knife and snapping the board over a straight edge and cutting the facing on the other side. Ensure accurate trimming to achieve close butting joints and continuity of insulation.

Insulation boards should always be loose-laid break-bonded, either with their long edges at right angles to the edge of, or diagonally across the roof, and with joints lightly butted. There should be no gaps at abutments.

If two or more layers of insulation are required, they should be horizontally offset relative to each other so that, as far as possible, the board joints in any two adjacent layers do not coincide with each other. The thicker insulation board must always be installed first.

The boards must be ballasted as soon as possible. A suitable separation layer such as Min fx or Filtration Layer should be used above the insulation before ballast is applied. For detailed installation information, please refer to the project specific Sika Liquid Plastics Specification.

### General Information

#### Disclaimer

The information, and, in particular, the recommendations relating to the application and end- use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

#### Specification Assistance

NBS is the industry standard specification system, which allows architects, specifiers and engineers to insert clauses into specifications by manufacturer and product, making the process quicker and more efficient. We are members of NBS Plus and therefore detailed up-to-date product information is readily available to create accurate specifications.

#### Contact Details

For further information please contact:

Sika Liquid Plastics  
Sika House  
Miller Street  
Preston  
PR1 1EA

Enquiry Line: 01772 259781

Fax: +44 (0)1772 255670

e-mail: [liquidplastics@uk.sika.com](mailto:liquidplastics@uk.sika.com)

Registered office: Sika Ltd, Watchmead, Welwyn Garden City, Hertfordshire, AL7 1BQ  
Registered in England: 226822



Inverted Roof Board



Roofing